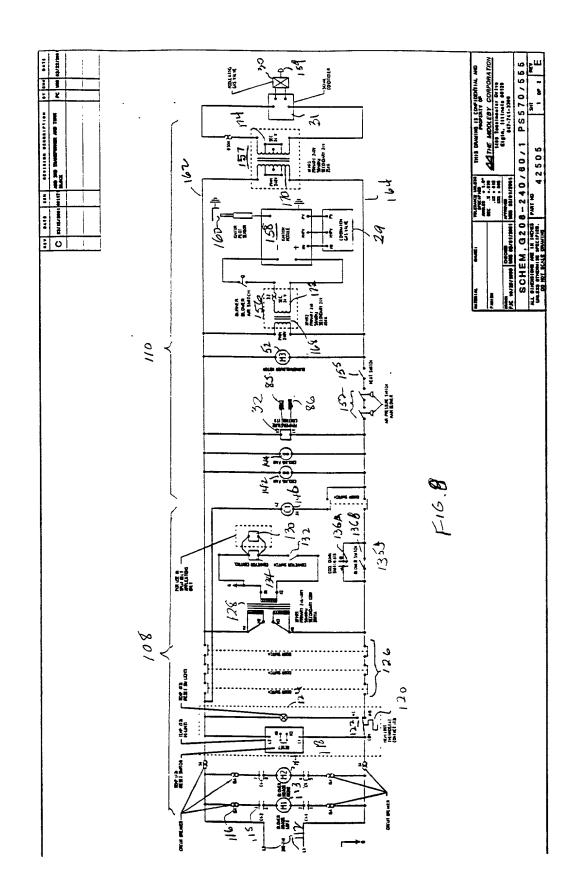
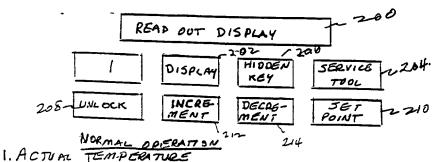


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	CONTROL COMPARTMENT 87							
CONVEYOR BELT TO 1	LOWER FINGER S	UPPER FINGER & 1		BURNER TUBE (3)	UPPER FINGER 19	LOWER FINGER 8	UPPER FINGER M	CONVEYOR BELT
23		FAN RIGH	8	<u>85</u>	96	YN TEEL	ps/	36

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- 1. ACTUAL TEMPERATURE
- 2. SET POINT; THE TEMPERATURE OF THE OVEN
- 3. UNLOCK; RETAINS DISPLAY FOR GO SECOND OR UNTIL
 HIDDEN KEY IS PRESSED

DIAGNOSTIC

- 1 . FLASHS "PLC" F A FAIL SAFE CONDITION EXISTS
 - · FLASHES "RUN" WHILE OVEN 15 RUNNING NORMALLY
 - · FLASHES "DONE" WHEN RUN IS COMPLETED
 - · FLASITES "SE" IF INTITIAL TEMPERATURE IS LOW
 - · FLASITES " OPEN" IF OVEN IS OPEN
 - . FLASHES "IL" IF THERMOCOUPLE LEADS ARE REVERSED

SERVICE MODE

- OF DESIRED TEMPERATURE
- · DEGREE IN OVEN, GITHER IN CORINF
- · DEFAULT DISPLAY
- · OVER TEMPERATURE

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